

# Mechanoluminescent study for optimization of joint design on cross tension test



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## Introduction

- **[Mechanoluminescent (ML) sensing]** Visualization of dynamic stress/strain distribution via luminescence
- **[Application]** Detection of stress concentration and crack generation/propagation (Metal, Polymer, CFRP etc)
- **[Potentially application]** Design supporting and CAE Solicitation tool based on stress visualization

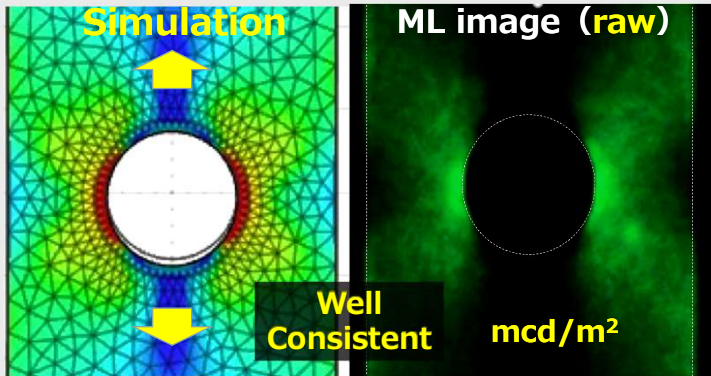


Fig. 1. ML result and simulation on stress distribution

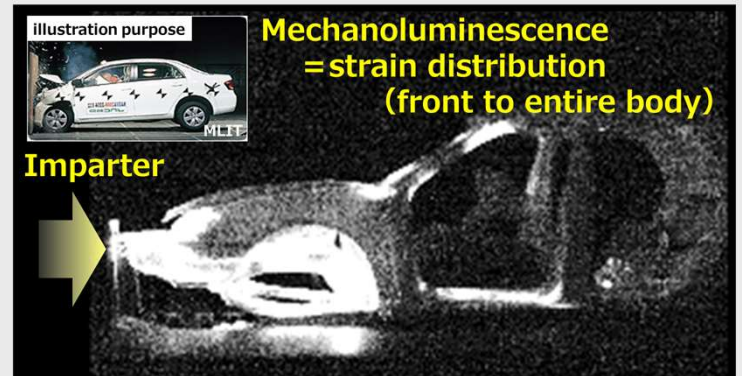


Fig. 2. ML visualization of mechanical behavior at crash of car body

## Results

### [1] Motivation International standard

We have visualized mechanical behavior on various widely used adhesive test in international standard to clarify the meaning of each INDEX.

|          | Tensile Shear stress<br><b>TSS</b><br>ISO 25217:2009(en) | Fracture Toughness energy<br><b>G<sub>1c</sub></b><br>ISO 25217:2009(en) ISO/DIS 14272 | Peel Strength<br><b>Peel</b><br>ISO 11339 | Cross tension<br><b>CTS</b><br>ISO 14272:2016 |
|----------|--|--|---|---|
| Geometry | Lap-Shear  | DCB TDCB   | Compact tension T-peel test               | Cross tension                                 |
| ML image |  |  |   |   |

Fig. 4. ML visualization during international standard test

### [2] Specimen & Preparation

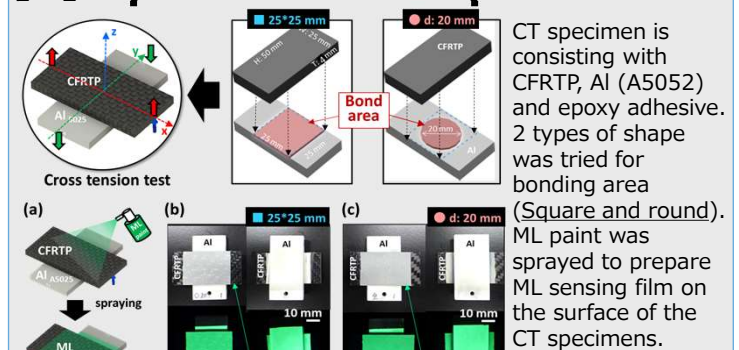


Fig. 5. CT Specimens for ML measurement

### [3] Evaluation of joint design on Ct cross-tension test through ML

CT specimens with round shape bond area show low scattering in CTS values. During load application, in the CT specimens, ML circle of the same size appeared and gradually became smaller, reflecting stable and uniform crack propagation from entire edge of bonding area. On the other hand, ML patterns are different among CT specimens with square bond area, reflecting ununiform crack propagation.

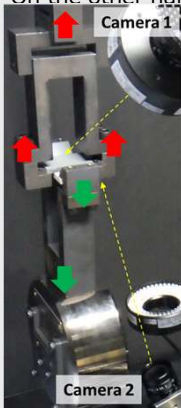


Fig. 6. Photo

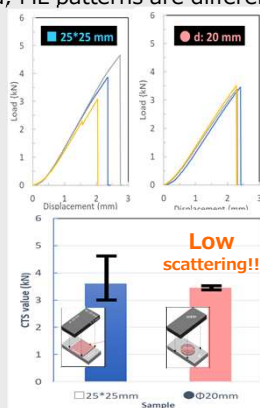


Fig. 7. CTS values

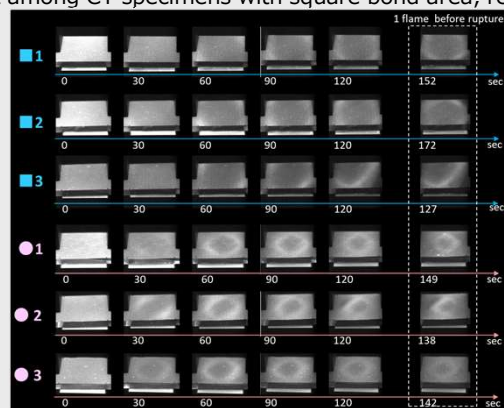


Fig. 8. Time course of ML patterns.

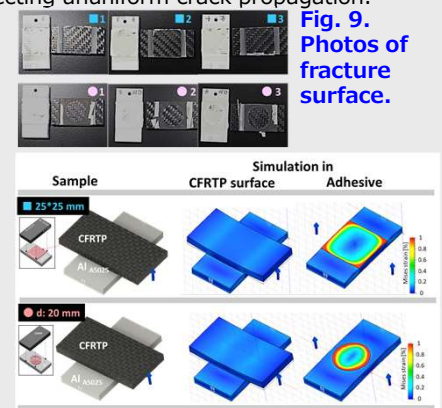


Fig. 9. Photos of fracture surface.

Fig. 10. Simulation in CFRTP and adhesive

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